DPRG RBNV Chat Record – August 8, 2023

Carl Ott 7:43 PM Ted Harold Michael I Ray Doug P John K Jim F - CalgaryAB 7:44 PM Hello everyone & Y'All, from Jim F in YYC / Calgary Alberta Canada. Carl Ott 7:44 PM Hi Jim! Carl Ott 7:46 PM ~7:43pm - Ted - Update on DW1000 / RF time of flight distance measurer board with ESP32. Experimented with setting 2 or more as anchor points, then the third on a rover can triangulate to get location / +/- 1/2 foot - once got past math issues - had some success - bounces around w/in about 1 foot radius - but worked. With just 2 anchors, is one direction is ambiguous (don't know which side of line you're on). Also - only measures 2 dimensional / have to factor in things like terrain slope. believe could get 200m line of site range. Carl Ott 7:47 PM used line of cosines for one dimension, then $a^2 + b^2 = c^2$ for another dimension. Carl Ott 7:48 PM ~7:47pm - Ted showed video of a 2014 SparkFun competition entry with a semi-automated Jeep... Mickey Dean 7:50 PM and this was nearly a decade ago! impressive Jim F - CalgaryAB 7:52 PM @ted GitHub link please Harold Pulcher 7:54 PM https://l.facebook.com/l.php?u=https%3A%2F%2Fmicrotesla.com%2F%3Ffbclid%3DIwAR22GRHjyce5bRiQ3UB8bw1_ 7bX2q5Hb_FjOpctcohJZXc9r9vQ4oUzLH18&h=AT0_qstQOYcqFTr4wdKrJAOCM60PmzINzIG1FNsrD8TwFEfFsOn3Qb b3Q6_DrhxUTb1uGVzorpMq9q1xkCZvZ5ebqeGRxfcXYXej5gfuecv1YQJsd4XB5C-EtmAU1YGLIF6Q726L-9LE3KMlvmM Carl Ott 7:55 PM ~7:52pm - Harold showed an outfit in Houston: "MicroTesla offers a non-magnetics calibration and non-magnetics research facility in Northwest Houston. The lab workspace provides 12K ft.2 with a non-magnetic gradient of less than 10 nT across the entire facility." Harold Pulcher 7:59 PM https://www.youtube.com/watch?v=2fg95WvVHcg Carl Ott 8:02 PM Harold shared that video - with cool robots to do various everyday tasks - slushy dispenser, a bar tender - iPhone claw machine - Pizza Hut, etc... "worlds best vending machines" Carl Ott 8:05 PM FWIW - the MicroTesla company Harold mentioned connected to the Oil industry - serving "MWD companies" e.g. Measurement while drilling (MWD) systems monitor wellbore position, drill bit performance, and drill string orientation. Instruments in a module in the steering tool of the drill string transmit real-time data to the MWD operator. It is related to logging-while-drilling (LWD). Michael Ivison 8:06 PM https://www.youtube.com/watch?v=mSvi31o5uVo

Carl Ott 8:09 PM ~8:08pm - Michael showed progress on his Claw Machine -> STAR for Michael! Video is from the blooper reel / since a gear popped off.... Carl Ott 8:11 PM ~8:10pm - Ray gave update on RF Module - based on SIM7080, has ESP32, socket for camera, socket for TF card, most all the SIMs have GPS / got that to work. Was able to use a high gain antenna from Tanners years back. Was able to send a text from the module. even has a socket on the back for a single 18650 battery, also has power management / can put into super low power & wake up on interrupt to the ESP32... Ted Mevers 8:12 PM Here is the link to my git repos: https://github.com/TedMevers?tab=repositories Looking at it, is appears that I haven't put much out to git in a while. I do have some interesting projects that I will add (including my Makerfab UWB project (TOF ranging). Carl Ott 8:13 PM used the Tiny GSM library / so includes methods to send SMS / but doesn't have ability to receive. However Adafruit does have libraries to seek specific strings in a message / and white-list source numbers which you want to receive SMS from. Module is only \$36. Mickey Dean 8:14 PM Thanks for sharing Ted, I am about to start learning best git practices so I can contribute in the near future, most of my contributions for now will be Obsidian Plug-ins Carl Ott 8:15 PM Supports GSM/ GPRS/ LTE. Ray uses Band 12 - 700 MHz (ie. old, repurposed TV spectrum) Ted Meyers 8:15 PM Cool, just note that I do not follow good git practices for my personal projects! Mickey Dean 8:16 PM I won't judge, I just want to know how for myself. Jim F - CalgaryAB 8:17 PM @Ted Meyers Thank You. 🔥 Mickey Dean 8:19 PM Ray can you post a link to that board, or have you in a past meeting already? Jinx Ray Casler 8:20 PM https://www.amazon.com/dp/B0BW3NN54L?psc=1&ref=ppx_yo2ov_dt_b_product_details Jim F - CalgaryAB 8:20 PM Random Nerd Tutorial Link https://randomnerdtutorials.com/lilygo-t-sim7000g-esp32-lte-gprs-gps/ Carl Ott 8:21 PM This is the board Ray used: LILYGO ESP32-S3 T-SIM7080G-S3 SIM7080 TTGO Development Board Supports Cat-M NB-lot with GPS Carl Ott 8:22 PM Ray plans to use this as basis for a security system... Carl Ott 8:25 PM

~8:23pm - Doug P - showed a 3mm aluminum test strip where he managed to mill 1.5mm pockets (Feed: 125mm/min, DOC: 0.2mm) and v-groove text on his milling machine! He took it slow and easy since is an expensive one flute bit. Carl Ott 8:28 PM Cut without chatter and good chips, was working great. Found that to make it work - had to electrically isolate the piece of aluminum from the frame. Found that when the bit touched the aluminum it would turn off- but as soon as he put cardboard between the aluminum strip and frame it was clamped to - then it worked ok. Mickey Dean 8:43 PM Doug, can you put that link in? Carl Ott 8:44 PM ~8:43pm - showed a SparkFun board - can deliver centimeter level accuracy without needing separate RTK or NTRIP corrections... a GPS-22560 - https://www.sparkfun.com/products/22560 Mickey Dean 8:44 PM ty Carl, I can't read it well on screen. Carl Ott 8:47 PM This describes the ublox PointPerfect service - which appears needed to make that module work properly. https://www.u-blox.com/en/product/pointperfect Carl Ott 8:48 PM somehow related data services based on MQTT https://portal.thingstream.io/pricing/ You 8:49 PM Single Flute End Mill 1/4" Shank, Upcut CNC Spiral Router Bit (\$18): https://www.amazon.com/dp/B0C621DPC6?psc=1&ref=ppx_vo2ov_dt_b_product_details Michael Ivison 9:01 PM https://www.youtube.com/watch?v=Fx24-IFthka Crappie video I made. Carl Ott 9:05 PM ~9:03pm - John K looking at arms - found TICO | Tic-Tac-Toe robot, powered by Arduino | Plot Clock remix https://www.thingiverse.com/thing:4946788 Jim F - CalgaryAB 9:07 PM https://www.instructables.com/TICO-Tic-Tac-Toe-Arduino-Robot/